

Date: Tuesday, 28/08/2007 1:49:04 PM
 User: Linda Lacelle

Process Sheet

88 07/09/04

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: ARM	
Job Number	: 34287				
Estimate Number	: 11969				
P.O. Number	: N/A		Part Number	: D2065	
This Issue	: 28/08/2007	S.O. No.	: N/A	Drawing Number	: D2065 REV B1
Prsht Rev.	: NC		Project Number	: N/A	
First Issue	: N/A		Drawing Revision	: B1	
Previous Run	: N/A		Material	: N/A	
Written By			Due Date	: 04/09/2007	
Checked & Approved By			Qty:	10 Um: Each	
Comment	: Est: E 02.04.15		Added Dwg Rev.B1 NG		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304TR0500W035	304 RD Tube .500 x .035W
		Comment: Qty.: 1.7063 f(s)/Unit Total : 6.8250 f(s) 304 RD Tube .500 x .035W Seamless Tube (Ref. QSI 017 4.1.1.2) as per Dwg D2065 using DT8012. Note: 1 end only Batch: N105354
		FF 06-07-31
2.0	BAND SAW	BAND SAW
		Comment: BAND SAW Punch 1/2" OD x .035" Wall 304/316 SS Cut to length as per Dwg D2065 Form as per Dwg D2065 and template DT8251 Drill 0.188" Dia holes as per Dwg D2065 and template DT8251 Deburr
		FF 06-07-31
3.0	QC5	INSPECT WORK TO CURRENT STEP
		Comment: INSPECT WORK TO CURRENT STEP
		En 07/09/04 (X)
4.0	POWDER COATING	POWDER COATING
		M 102316
		Comment: POWDER COATING Powder Coat Black Sandtex (Ref. 4.3.5.7) as per QSI 005 4.3
		BL 07-09-05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
07/09/04	2	Split Wk	SBS	07/09/05	1		

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ARM

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Part Number: D2065

Job Number:



Seq. #: Machine Or Operation:

Description :

5.C QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION



L-7/9/05 0

Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

6.C PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: EXP1012

L-7/8/05 0

7.C QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

D-07/09/05 ①

Job Completion



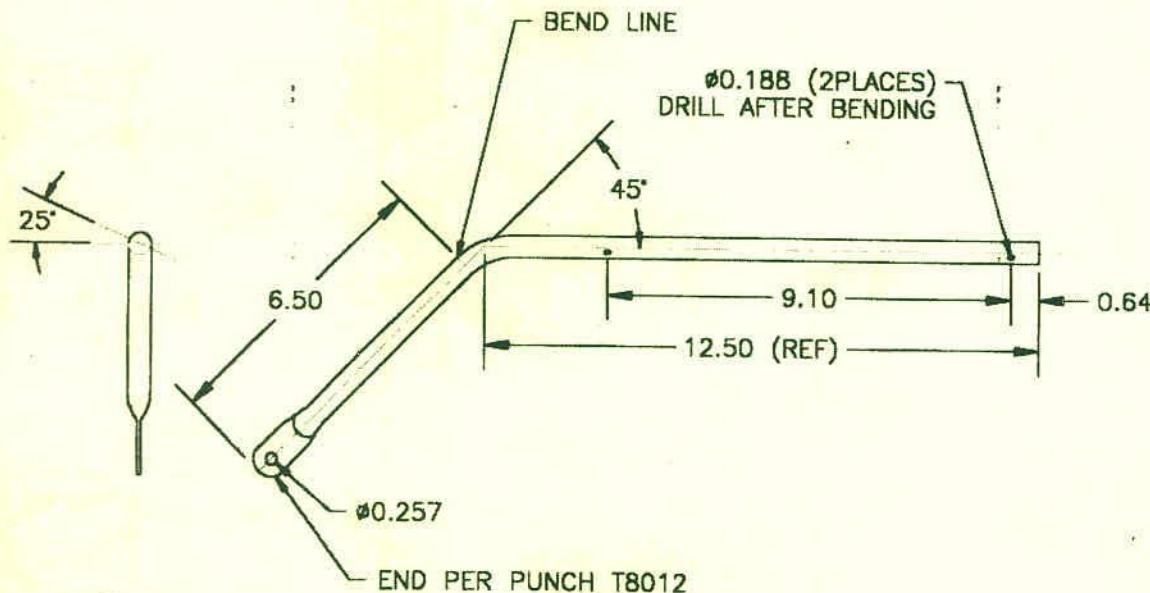
U 8-8905

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



D2065 CUT LENGTH 19.5

MATERIAL: 304/316 SS 1/2 OD X 0.035 WALL
FINISH: POWDER COAT BLACK SANTEX (4.3 E7) PER
DART QSI CWS 4.3 131

RELEASED
9/6/11/14 B.W.J.

DART



DESIGN	DRAWN BY	DART AEROSPACE LTD
B WILLIAMS	B WILLIAMS	VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED	APPROVED	DRAWING NO.
B.W.J.	J	D2065
DATE	TITLE	SHEET 1 OF 1
92.03.12	ARM	REV. B
B	96.02.06	SCALE
B	92.02.25	1:4
	RE-DESIGN	
	ADD FINISH	

